

WOODCRAFT CFMOTORSPORTS
 105 Baldwinville Rd
 Winchendon, MA 01475
 (978)297-2977
 www.woodcraft-cfm.com

2013-18 Triumph Daytona 675 w/Immobilizers – Racing Use Only

NOTE: Before installing this unit to your 2013-18 Daytona 675 equipped with immobilizer please take a key and insert it into the plastic holder. Use the supplied zip-ties to secure the key in place before installing the keyswitch eliminator unit.

1. Trace the wire from the OEM ignition switch to the point where it connects with the wiring harness. In order to access all the wires, riders will often need to completely remove your fuel tank, fairings and/or air box completely.
2. Disconnect the battery before making any electrical connections. Once this is done, disconnect the OEM key switch.

3. Remove the top triple clamp from the motorcycle. The heads of the bolts securing the OEM key switch must be drilled off in order to remove the switch. Start by using a center punch to mark the center of the bolt. Drill into the bolt with a small drill until you have gone well below the flange of the bolt. Change drills to a larger size until the head of the bolt is removed. Most ignition switches are held on using 6mm bolts, so you will typically need a 5/16" drill to completely remove the head.



4. Reinstall the top triple clamp. **NOTE:** to reinstall the key switch at a later date, remove the studs from the underside of the clamp and replace them with regular bolts. To make these connections secure, you can use button head allen bolts for installation and then drill the hex out so that it is round.
5. Plug the Woodcraft harness into the vacant plug left by the original key switch.
6. Trace the wire from the OEM Stop/Run switch on the handlebar to the point where it connects with the wiring harness. Disconnect the switch at this point.
7. Connect the other end of the Woodcraft harness to the OEM Stop/Run switch on one side and the wiring harness on the other. **Important:** Secure the plastic key holder and wire so that these parts cannot move while the bike is in operation.
8. Re-connect the battery. Your handlebar Stop/Run switch will now completely control your ignition system. Check the operation of all controls before riding.

WARNING Installation and use of some Woodcraft Technologies, Inc. products will change the response of the motorcycle to rider control inputs. Failure of the rider to adapt to these changes may cause loss of control, and serious injury or death. Improper installation, and/or failure to comply with all warnings and instructions may cause loss of control and serious injury or death. DO NOT INSTALL OR USE ANY WOODCRAFT TECHNOLOGIES, INC. PRODUCTS IF YOU ARE UNABLE TO DO SO IN COMPLIANCE WITH ALL INSTRUCTIONS AND WARNINGS. SEEK THE ASSISTANCE OF AN EXPERIENCED TECHNICIAN.